Stud Fastening Tool Instructions for ChattySnaps® Buttons

**IMPORTANT:** Please read all instructions before you start. If this is your first time using a stud fastener, we recommend fastening a couple of studs on scrap material to become familiar with the tool. If possible, use a similar material to test. (Not recommended for thin materials such as T-shirts, thin nylon and non-woven polypropylene). To avoid bunching or pulling of threads, we recommend prepunching narrow webbing with a leather hole punch (not included).

**DIRECTIONS:**

1. Determine where you would like your stud to be placed. To ensure ChattySnaps® Buttons attach properly place studs a minimum of 1.5 inches (38mm) apart center to center. Be sure the tool can reach the location. You may need to gather the material to reach desired location. Mark the location with a dot.

2. With the handle closed, prepare the tool by lining up the dies (see diagram). Turn the adjusting bolt clockwise until the dies come in contact, then loosen (back off) one half turn.

3. Push stud into its corresponding die (see diagram). Then place the post onto its die and secure it by pushing it down while gently shimmying/wiggling it back and forth. The gray rubber retaining ring will catch the edges of the post.

4. Place material between dies, being sure that the stud die is on the side where you want your ChattySnaps® Button to be seen (Side A). The dot you marked should be lined up with the stud die.

5. Close/squeeze the handle to set the stud. Remove from tool. Check that the set stud does not rotate in material. In the event that the set stud rotates, you may turn the adjusting bolt clockwise on the tool (1/9 - 1/4 turn at a time). Remove the gray rubber retaining ring to prevent cutting it. Reinsert item, being certain that the stud and post are in position and in line with their corresponding dies. Squeeze handle again. Caution: Overtightening may cause distortion to fasteners and dies.

**HAPPY SNAPING!** Tecre is not responsible for damage to items, so please test before fastening. This tool is manufactured in the USA and is guaranteed for life against defects in materials and workmanship. If you have any questions, feel free to contact us at sales@tecre.com

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