

Tecre Co., Inc.

How to Make a Square Magnet

1. Identify the crimp die and pickup die.
2. Insert a shell into the pickup die. Place the graphic on top of the shell, and the mylar on top of the graphic.
3. Rotate the die table one-half turn clockwise until the die table is against the outer column.
4. Pull the handle down as far as it will go and raise it back up to its rest position.
5. Place an unpinned plastic back into the crimp die. (It does not mater what side is up)
6. Rotate the die table one-half turn counter clockwise until the die table stop is against the outer column.
7. Pull the handle down as far as it will go and raise it back up to its rest position.
8. Rotate the die table clockwise again to remove the finished button.
9. Apply a peel and stick magnet to the back of the button to finish the magnet.

