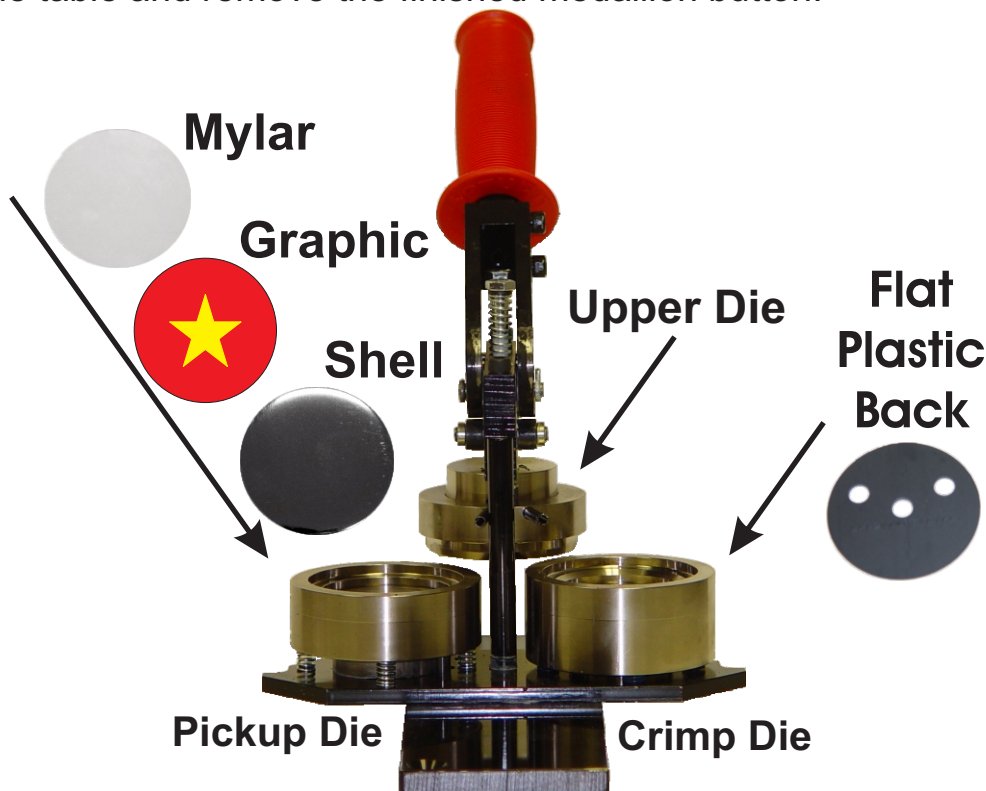




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Medallion Button Making Supplies: How To Make a 2" Medallion Button

1. Identify the crimp die and the pickup die of the button maker machine.
2. Rotate the die table so that the crimp die is positioned under the upper die.
3. Insert a shell into the pickup die. Place the graphic on the shell. Place the mylar on top of the graphic.
4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Place a flat plastic back into the crimp die (it does not matter which side is facing up).
7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column of the button maker machine.
8. Pull the handle down as far as it will go and raise it back up to its rest position.
9. Rotate the die table clockwise and remove the button.
10. Rotate the die table counterclockwise and place the finished button face up in the pickup die.
11. Rotate the die table clockwise until the die table stop is against the outer column. Pull the handle down. This is the Patented Third Press Operation.
12. Rotate the die table and remove the finished medallion button.



Model 200 Button Maker Machine

