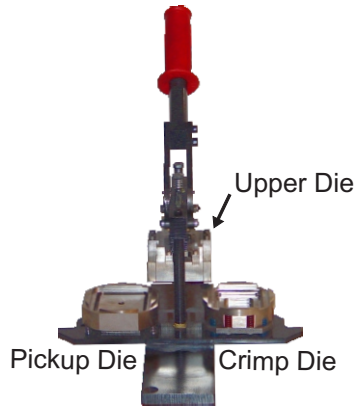




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How to Make a 1" Square Button

1. Identify the crimp die and the pickup die. Rotate the die table so the crimp die is positioned under the upper die.



2. Prior to beginning you will need to examine the 1" square shells and determine which side of the shell has a burr, or a rough edge. You will only need to examine one shell in each box - the rest will be oriented the same way. Place the shell in the pickup die with the burr side facing down. Notice how the shell sits squarely in the die.
3. Place the graphic on top of the shell so that the shorter edges of the graphic touch the sides of the die. Place the mylar on top of the graphic. See picture for correct placement.



White line indicates top of graphic for diamond buttons.



White line indicates top of graphic for square buttons.

4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Insert the pinned back into the crimp die with the loop portion of the pin (where the pin opens) down and in the upper right corner of the die. See picture. If you are making a button without a pin, the orientation of the holes will not matter.
7. Rotate the die table counterclockwise until the die table stop is against the outer column.
8. Pull the handle forward again. Return the handle to the starting position and rotate the table clockwise.
9. Remove your finished button.



For additional instructions of the different accessories your button maker is capable of producing please visit the "Button Maker Resources" page at www.tecre.com

