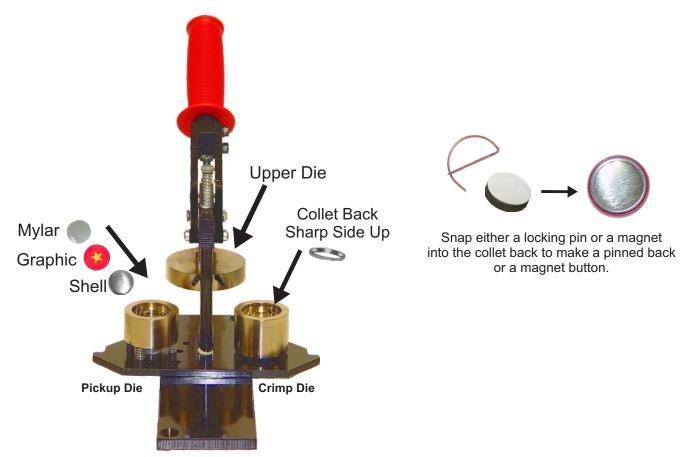


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Model 875 Button Maker Machine Instructions: How to Make a Collet or Magnet Button

- 1. Identify the crimp die and the pickup die of the button maker machine.
- 2. Rotate the die table so that the crimp die is positioned under the upper die.
- 3. Insert a button shell into the pickup die with the sharp edge facing downward. Place the graphic on the shell and the mylar on top of the graphic.
- 4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
- 5. Pull the handle down as far as it will go and raise it back up to its rest position.
- 6. Place a collet into the crimp die, sharp side up.
- 7. Rotate the die table one-half turn counterclockwise until the die table stop is against the outer column.
- 8. Pull the handle down as far as it will go and raise it back up to its rest position.
- 9. Remove the button and insert a pin or magnet inside the collet.



For additional instructions of the different accessories your button maker is capable of producing please visit the "Button Maker Resources" page at www.tecre.com

Care Instructions for your button maker as well as information regarding paper and graphic material can be found at http://tecre.com/blog

