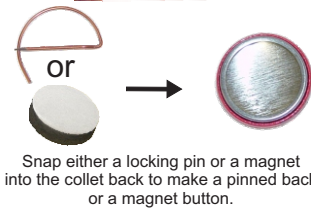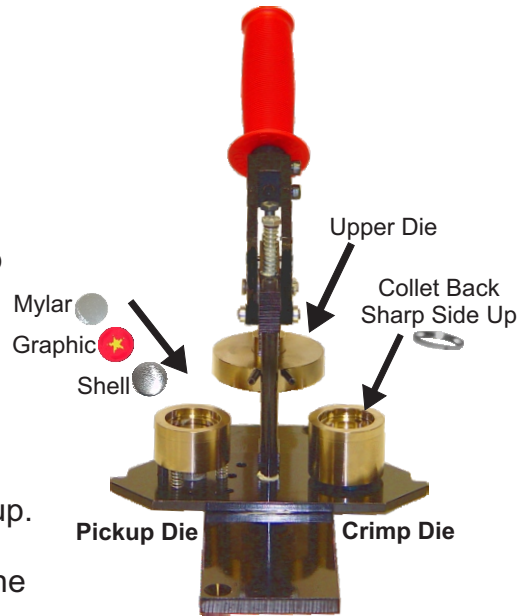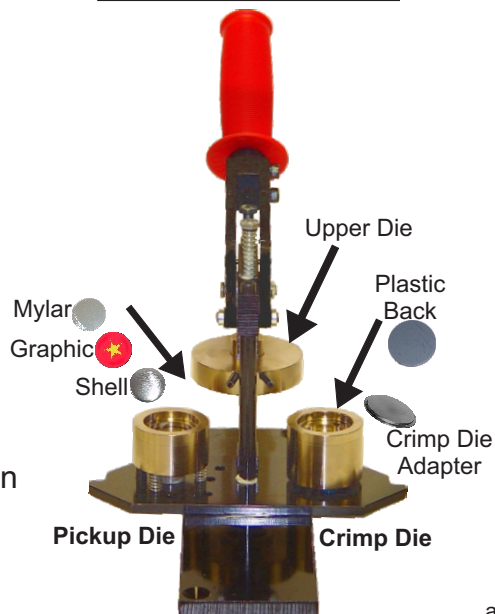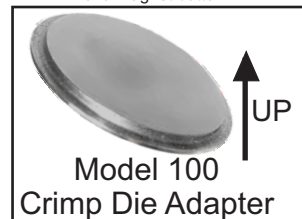# Model 100 Button Maker Machine Instructions:
How to Make a Collet Button w/pin, Medallion Button, etc.

1. Identify the crimp die and the pickup die of the button maker machine.
2. Rotate the die table so that the crimp die is positioned under the upper die.
3. Insert a button shell into the pickup die with the sharp edge facing downward. Place the graphic on the shell and the mylar on top of the graphic.
4. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
5. Pull the handle down as far as it will go and raise it back up to its rest position.
6. Place a collet into the crimp die, sharp side up.
7. Rotate the die table one-half turn counter-clockwise until the die table stop is against the outer column.
8. Pull the handle down as far as it will go and raise it back up to its rest position.
9. Remove the button and insert a pin or magnet inside the collet.

To make a plastic back button (for medallions, earrings, tie tacks, etc.) Follow steps 1-5 above and then:

6. Insert the crimp die adapter into the crimp die of the button maker machine.
7. Place a flat plastic back into the crimp die.
8. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
9. Pull the handle down as far as it will go and raise it back up to its rest position.
10. Remove the finished button and place it back in the pickup die with the graphic side up.
11. Rotate the die table stop one-half turn clockwise until the die table stop is against the outer column. Pull the handle a third time, and remove the button (this is the patented "Third Press Process").
12. You now have a finished button to which you can apply a tie tack, earring, lapel pin, etc.

Upper Die

Collet Back Sharp Side Up

Mylar

Graphic

Shell

Pickup Die   **Crimp Die**

or

Snap either a locking pin or a magnet into the collet back to make a pinned back or a magnet button.

UP

Model 100 Crimp Die Adapter

Upper Die

Plastic Back

Mylar

Graphic

Shell

Crimp Die Adapter

Pickup Die   **Crimp Die**

Model 100 Button Maker Machine

Here are some items that can be produced with the Model 100 Button Maker Machine:

Pinned Back Buttons

Shoelace Buttons

Metal Flatback Buttons

Medallion Buttons

Tie Tack Buttons/ Lapel Pins

Earring Buttons

Versa-Back Key Chains

**Instructions for Versa-Backs are available on the "Button Maker Resources" page at www.tecre.com